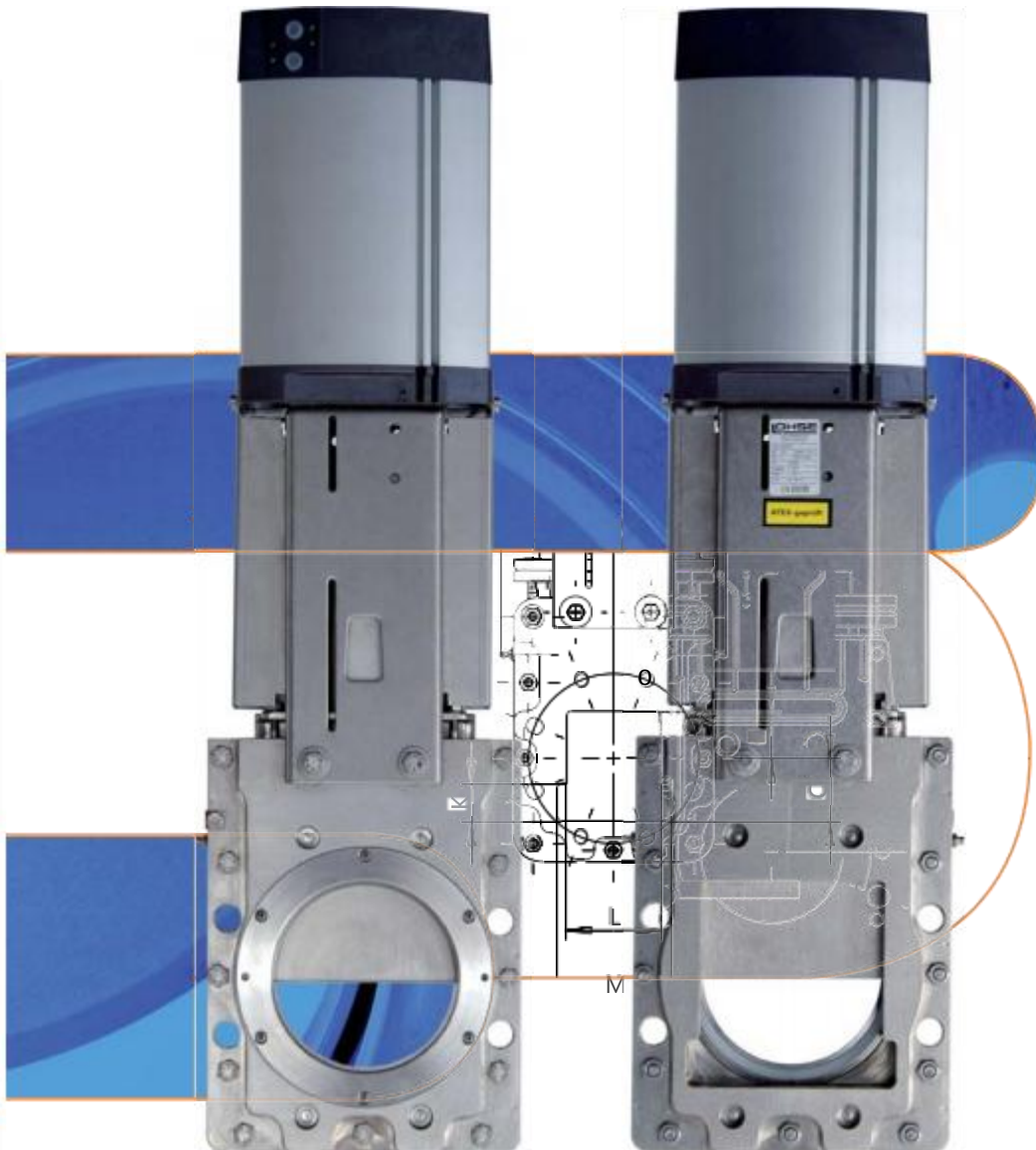


Valves of stainless steel

Bulk- and Reject-Valves

SKF-ZYF673H-10P



Applications



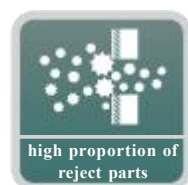
General usage

- media with reject fraction (e.g. nails and staples)
- coarse-grained media
- granulates
- powders
- temperature range to 80 °C
- see table for permitted operating pressure

Locations

- extraction devices for heavy soiling applications
- dumping and emptying devices for heavy soiling applications
- cleaning machines

Media



Operating elements – the SIKAIFU modular system

- Hns handwheel drive with non-rising stem
P pneumatic cylinder

Watertight

Leak test according to DIN EN 12266-02:2012-04
Table A5, test medium liquid, leakage rate A

Description

Valves of stainless steel with round inlet and square outlet.

Depending on the design or rather the application there is in the inlet of the valve a wear ring of stainless steel or a sealing ring of rubber.

In the case if a wear ring of stainless steel, the seating is brought about via a sealing ring of either PE, PTFE or bronze.

In the case of a sealing ring of rubber (SBR), the seating is effected by means of an inserted sealing lip. The sealing ring of rubber also takes in the seating of the flange connection on the inlet side.

The guides of bronze are positioned in such a way that the medium passing through cannot build up in these. At the end of the guides there is a larger free area so that the medium doesn't pressed together inside the valve. To enable a good discharge out of the valve, a square outlet has been selected.

Materials

- housing 1.4571
- valve plate 1.4571
- flow sealing SBR, PE, PTFE or CuSn 12
- slide borders CuAL 10 Ni5Fe4
- wear ring 1.4571, SBR / 1.4571
- slide blocks CuSn6
- stuffing box gland 1.4551
- packing assembly Arostat / EPDM
- bracket 1.4301
- max. operating pressure

DN 100 – 200	8 bar
DN 250 – 300	4 bar
DN 400 – 600	2 bar
- max. operating temperature with

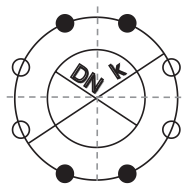
sealing ring of PE	80° C
wear ring of SBR	80° C
wear ring with	
bronze slide ring	120° C
sealing ring of PTFE	200° C

Type ZYF673HV similar, but with hardened wear ring and valve plate.

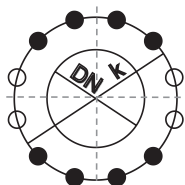
Flange bores for SIKAIFU ZYF673H valves with metric tread

Inlet side

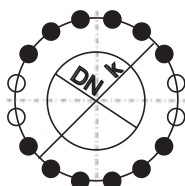
according DIN EN 1092-1, PN 10



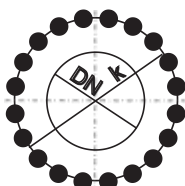
DN 100-200



DN 250-300



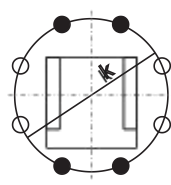
DN 400



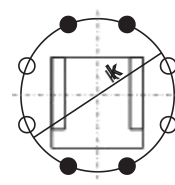
DN 500

Outlet side

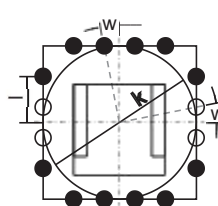
according SIKAIFU standard



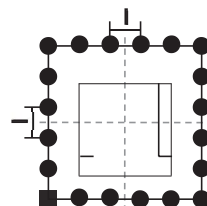
DN 100-200



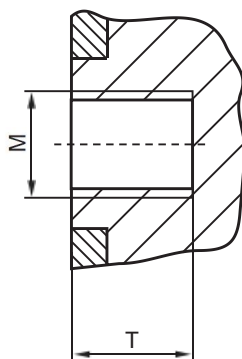
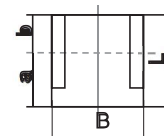
DN 250-300



DN 400



DN 500

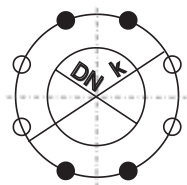


Z = total number of holes
 Z1 = number of joint-holes
 Z2 = number of through-going bores
 T = usable depth of thread

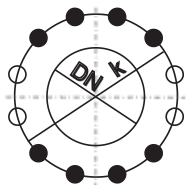
DN [mm]	K [mm]	Z	M	T [mm]	Z1	Z2	l [mm]	L [mm]	B [mm]	a [mm]	b [mm]
100	180	8	M16	13	4	4		117	121	67	50
150	240	8	M20	18	4	4		163	169	88	75
200	295	8	M20	20	4	4		217	218	117	100
250	350	12 resp. 8	M20	22	8 resp. 4	4		267	273	142	125
300	400	12 resp. 8	M20	22	8 resp. 4	4		317	335	167	150
400	515	16	M24	24	12	4	170	418	439	218	200
500	620	20	M24	34	20	0	121	520	540	270	250

Flange bores for SIKAIFU ZYF673H valves with UNC thread

Inlet side
according ANSI B16.5 Class 150:

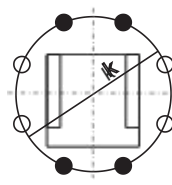


DN 100-200
(4"-8")

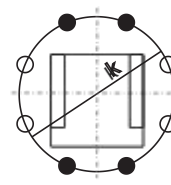


DN 250
(10")

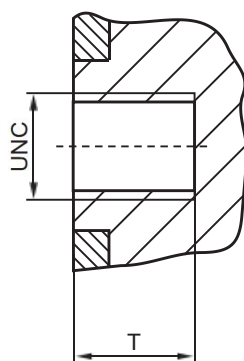
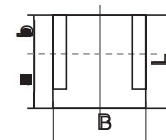
Outlet side
according Standard



DN 100-200
(4"-8")



DN 250
(10")



Z = total number of holes
Z1 = number of joint-holes
Z2 = number of through-going bores
T = usable depth of thread

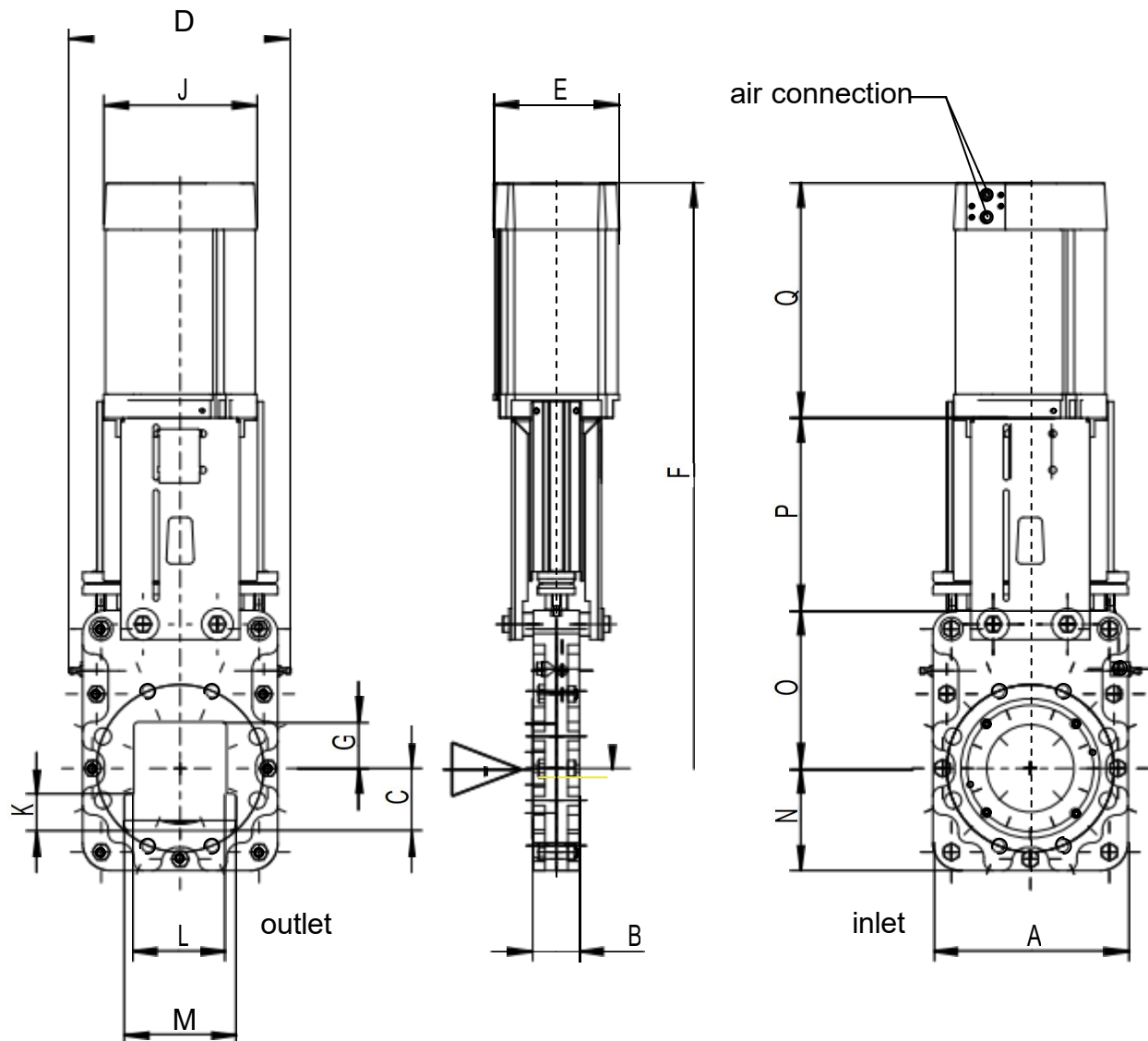
DN [mm]	DN [inch]	K [inch]	Z	UNC [inch]	T [inch]	Z1	Z2	L [mm]	B [mm]	a [mm]	b [mm]
100	3 1/2	7	8	3/4	1/2	4	4	117	121	67	50
150	6	9 1/2	8	3/4	11/16	4	4	163	169	88	75
200	8	11 3/4	8	3/4	3/4	4	4	217	218	117	100
250	10	14 1/4	12 resp. 8	7/8	7/8	8 resp. 4	4	267	273	142	125

Reject valve of stainless steel

circular inlet, square outlet

pneumatic cylinder and protection guard

Type ZYF673HVP/G similar, but with hardened wear ring and valve plate.



DN	BD [bar]	A	B	C	D	E	F	G	J	K	L	M	N	O	P	Q	cyl Ø	air con- nection	control pres- sure
100	8	210	51	67	238	135	740	50	165	40	100	121	110	170	207	253	125	G 1/4"	6 bar
150	8	255	66	88	283	170	763	75	204	36	146	167	140	190	263	310	160	G 1/4"	6 bar
200	8	320	66	117	348	170	898	100	204	40	185	215	160	225	313	360	160	G 1/4"	6 bar
250	8	352	80	142	352	211	1065	125	244	50	241	273	195	270	362	433	200	G 1/2"	6 bar
300	4	460	75	167	488	242	1274	150	283	65	304	334	235	340	419	515	230	G 1/2"	6 bar

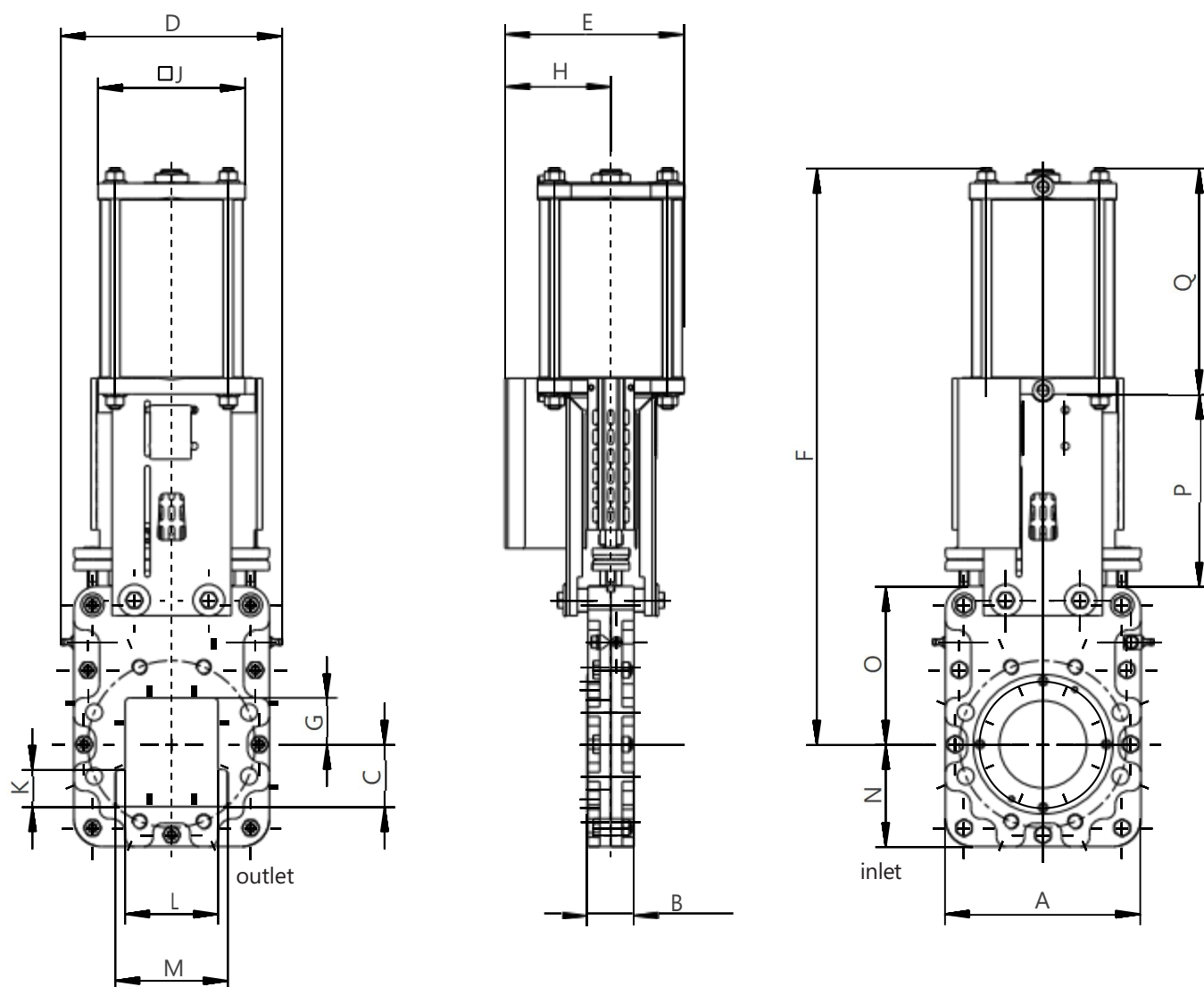
Dimensions in mm, flange bores to on request; air connection acc.VDI/VDE 3845 (NAMUR).
Further sizes on request.

Reject valve of stainless steel

circular inlet, square outlet

pneumatic cylinder and protection guard

Type ZYF673HVP/G similar, but with hardened wear ring and valve plate.



DN	BD [bar]	A	B	C	D	E	F	G	J	K	L	M	N	O	P	Q	cyl Ø	air con- nection	control pres- sure
400	2	570	92	218	598	318	1639	200	318	65	405	435	285	410	608	621	300	G 1/2"	6 bar
500	2	680	112	270	708	425	2024	250	425	65	510	540	345	510	725	789	400	G 3/4"	6 bar

Dimensions in mm, flange bores to on request.
Further sizes on request.